PRODUCTS TOOLKIT
Our Story: History of Triangle Brick Company

1959 Triangle Brick Company was incorporated by three veterans of the brick industry in North Carolina.

1960 The original manufacturing facility, with a capacity of 25 million bricks a year, opens on Highway 55 on the southern edge of Durham.

1965 Manufacturing expansion doubles annual production capacity to 70 million bricks.

1968 Triangle Brick is one of the first brick companies in the US to completely automate the manufacturing process.

1973 A second plant opens in Carpenter near the Durham-Wake County line, two miles from the original plant. Total capacity increases to 105 million bricks.

1979 Triangle brick is purchased by Wilhelm Roeben, a fourth-generation brick manufacturer.

1991 A new plant, with an annual capacity of 50 million bricks, opens at Merry Oaks on the Wake-Chatham County line.

1993 A second kiln at Merry Oaks goes into operation, doubling the plant’s production capacity.

Early 1990s The Merry Oaks manufacturing facility is regarded as the most technologically advanced in the industry, using automation and computerization to improve the way brick is crafted, fired, inspected and delivered. Meanwhile, the original Durham plants are phased out of operation.

1999 The second plant at Merry Oaks opens. The company’s total production capacity reaches 240 million. The new plant has one of the largest kilns ever built in the US, and two of the world’s highest capacity industrial robots are used in de-hacking & packaging.

2000 At the turn of the century, 40 years after beginning operation, the company is selling bricks to customers in over 30 states and Canada. The majority of Triangle Brick products continue to be bought and used in North Carolina.

2001 A new plant, with an annual capacity of 110 million bricks per year opens in Wadesboro, NC in Anson County. With the opening of this plant, the company becomes the fastest-growing brick manufacturer in the country. By mid-year, the new plant is at capacity, and all production is sold as it comes off the line. Triangle Brick’s Half Pack™ Technology is also introduced.

2004 Construction is completed and production starts at the second plant at Wadesboro.

2011 The company’s new, state-of-the-art Design Center, Brick Garden and Headquarters were completed.

2014 Ownership was passed down to Wilhelm Renke Roeben, fifth-generation brick maker.

2014 Construction begins on the Clay County Plant in Henrietta, Texas.

2016 Construction completed and production starts at the Clay County Plant in Henrietta, Texas.
BRICK DESIGN CENTER

At Triangle Brick Company, we want you to know you have options for your next building project. With dozens of bricks to choose from in a range of colors, textures, styles and shapes, we know you’ll find the perfect brick from our collections to fit into your or your customer’s vision for the perfect residential or commercial space.

Visiting our one-of-a-kind Design Center in Durham, NC is one of the best ways to experience all that Triangle Brick has to offer, although we offer virtual consultations as well. Featuring brick samples from our exclusive Downtown, Parkway, Seaside, Village, Vintage and Paver Collections, the Triangle Brick Design Center is open to all of our customers, including homeowners, masons, construction professionals, architects, designers, distributors and dealers.

Although we exclusively sell brick, we also have a number of building material samples available to allow you or your customer to see how popular cladding, roofing, paint colors and other exterior finishes will look with our brick products.

Our Design Center is open Monday through Friday from 8 a.m. to 5 p.m., or by appointment. The Brick Garden is always open, but we recommend visiting during daylight hours.

Request a Design Consultation in Today
trianglebrick.com
designcenter@trianglebrick.com
1.800.672.8547
BRICK WALLS KEEP OUTSIDE NOISES OUT

Brick is actually a component within a wall system. Part of that same system is a nominal 1” air space directly behind the brick and in front of everything else. This column of air, along with the mass of the brick, works to insulate your home from outside noise. **A leaf blower at 90 decibels (considered very loud) right outside the brick wall, for example, would be approximately 37 decibels (considered faint) on the inside.**

BRICK WALLS ARE A NATURAL INSULATOR

Brick walls are slow to lose or absorb heat - which means your heater and air conditioner do not have to work as hard to keep the inside of your home warmer in winter and cooler in summer. According to the National Home Energy Rating System (HERS) - an industry measure used to qualify homes for ENERGY STAR® ratings - **brick homes are among the most energy efficient. Typical savings on your energy bill with brick are 2 to 8%.**

BRICK WALLS MAKE HOMES SELL FASTER AND FOR MORE MONEY

A survey of Realtors® showed, all things being equal except for the cladding, **brick homes sell faster.** On average nationally homes built with **brick sell for 6% more** than similarly built homes built with alternative cladding materials. Typically, this 6% average higher selling price more than covers any additional initial increase in cost.

BRICK WALLS ARE SUSTAINABLE

Building or buying a home is a good time to make sustainable choices, and brick is a good one. Brick is made of clay and/or shale; both are abundant natural products. **Brick has an estimated lifespan of 100 years** or more and it minimizes CO₂ emissions by using less energy for heating and cooling year after year.

BRICK WALLS MANAGE MOISTURE

Of the 8 types of wall systems that make up 90% of all residential wall systems measured in a NAHB study, the multi-layered approach of a brick wall system performed the best at managing moisture and helping prevent mold and mildew. The nominal 1” air space allows moisture to quickly evaporate or drain down through the cavity to the flashing and escape through the weep hole.

[Diagram of brick wall layers]

*Nominal 1” Air Space
Water-Resistant Barrier
Weep Hole
Flashing
Foundation

Illustration is intended to show the general appearance of the brick wall.

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ADVANTAGES OF A BRICK CAVITY WALL

Resistance to Moisture Penetration

A brick masonry cavity wall, properly designed and built, is virtually resistant to water penetration through the entire wall assembly. The outside wythe may permit some moisture penetration, but the overall design of the cavity wall assembly accommodates this expected infiltration. It should be assumed that wind-driven rain will penetrate the exterior wythe of brick masonry. A cavity wall is designed as a drainage wall system, so that any moisture which does penetrate the exterior wythe will run down the back face of the exterior wythe to the bottom of the cavity where it is diverted to the outside by flashing and weep holes.

Thermal Properties

Heat fluctuations through masonry walls can be minimized by the use of cavity wall construction. The separation of the exterior and interior wythes by the cavity eliminates or reduces thermal bridging and allows a large amount of heat to be absorbed and dissipated in the outer wythe and cavity before reaching the inner wythe and the building interior.

Thermal Mass

Brick masonry exhibits superior thermal mass, that is, the ability to store and slowly release heat at a later time. These properties help shift the peak heating or cooling loads to off-peak times and reduce the peak temperatures. Current energy codes take thermal mass into account by requiring a lower R-value for mass walls, such as brick cavity walls.

Fire Resistance

The results of fire resistance tests clearly show that brick masonry cavity walls have excellent fire resistance. Fire resistance ratings of brick masonry cavity walls range from 2 to 4 hours, depending upon the wall thickness and other factors. Due to their high fire resistance properties, brick walls make excellent fire walls or building separation walls for compartmentalization in buildings. By using compartmentalization, the spread of fire can be halted.

An alternative way of determining the fire resistance of a cavity wall assembly is by using the calculated fire resistance method. This approach is approved by the model building codes for determining fire ratings of walls that are not physically tested by ASTM E119 Test Methods for Fire Tests of Building Construction and Materials.

Sound Transmission

Resistance to transmission of sound in masonry construction is accomplished in two ways: the use of heavy massive walls or the use of discontinuous construction. The cavity wall employs both techniques, i.e., the massiveness of the two masonry wythes plus the partial discontinuity of the cavity.

In cavity wall construction, the air space provides a partial isolation of the two wythes. Sound on one side of a cavity wall causes vibration of a wythe. Because of the separation and cushioning effect of the air space and the massiveness of the masonry, the vibration is dampened and greatly reduced. A 10 inch (250 mm) brick cavity wall with brick backing has a Sound Transmission Class (STC) rating of 50, which is usually sufficient for substantially reducing typical outside noises entering the building through the wall.
### BENEFITS OF BRICK | The Numbers

<table>
<thead>
<tr>
<th>Cladding Material</th>
<th>Installed $/sq.ft.</th>
<th>Total sq.ft. of wall space</th>
<th>Total Cladding Cost</th>
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<tbody>
<tr>
<td>Vinyl Siding</td>
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<td></td>
</tr>
<tr>
<td>Cement Siding</td>
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<td></td>
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<tr>
<td>Natural Stone</td>
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<tr>
<td>Manufactured Stone</td>
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<td></td>
<td></td>
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<tr>
<td>Brick</td>
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</tbody>
</table>

**TOTAL COST DIFFERENCE OF BRICK:**

\[
\text{ANNUAL SAVINGS} = \left( \frac{\text{COST DIFFERENCE}}{\# \text{ HOMES/YEAR}} \right)
\]

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BRICK CARE AND MAINTENANCE

This is a quick and simple reference for properly caring for and maintaining your brick wall cladding. Brick is extremely popular because of its low maintenance qualities, curb appeal, and proven ability to stand up to the elements. Even though brick is durable and long-lasting, it requires maintenance from time-to-time. Neglect or improper care can result in costly repairs.

Brickwork is often cleaned soon after construction is completed to remove mortar smears and construction dirt. We do not expect you should need to clean your masonry walls anytime soon, if ever. Brick should only be cleaned if there is evidence of severe dirt or build-up on the exterior.

Bricks and mortar have specific characteristics in terms of strength, hardness, and the ability to transmit moisture. These characteristics must be understood before doing any work that affects the materials, including re-pointing, cleaning, or painting your brick.

It is important that you consult an expert Mason if you are considering cleaning brick or altering the brick masonry in any way.

The biggest threats to the longevity and beauty of brick are improper cleaning, exposure to excessive moisture, and plant material growing directly on the brick.

QUICK TIPS

- Improper cleaning may permanently damage the face of your brick by removing the hard outer coating allowing exposure to the interior of the brick. This could lead to deterioration of and erosion of the mortar between your bricks.

- Always make sure rainwater is draining away from your home, especially at your foundation area. This is easily done by ensuring your gutters and downspouts are in good working order. Moisture exposure from being submerged in water will become a detriment to your brick over time.

- Plants or vines will cling to your brick walls and work their way into the small pores of the brick and mortar. In addition, the plant material may block sunlight, which helps keep the brick dry and moisture-free. Over time, the plantings could cause damage to the integrity of the brick and mortar.

CLEANING YOUR BRICK

Always use the gentlest method possible for cleaning brick surfaces. The use of plain water, a mild detergent applied by hand, and a low-pressure water rinse (from a garden hose spray nozzle) is the best cleaning method. Please never use harsh chemicals or acids, wire brushes, or sand paper. A good rule of thumb is if you would not wash your vehicle with it; then do not use it to clean your brick.
BRICK MASONRY TECHNIQUES | New Home Construction

SITE PREPARATION

- Brick covered and on pallets
- Sand on high spot
- Be sure moisture level is the same in all brick (wet them if necessary)

MORTAR

- 90% of it strength occurs within 7 days once mixed and in the wall

HOT & COLD WEATHER MASONRY TIPS

Hot Weather

- Mortar cannot tolerate temperatures over 120 degrees
- Use cool water for mixing mortar
- Fill half of water barrel each day
- Pre-wet wheelbarrow
- Pre-wet mortar boards

Cold Weather

- Consider when temperature is below 40 degrees
- Don’t lay brick with ice on them, keep brick covered
- Enclose area, heat until area is above 32 degrees for 24 hours
- Admixtures can produce staining and are not recommended as a tool to accelerate hydration of mortar

WALL TIES

- Twenty-two gauge galvanized steel
- Eight-penny cement coated nail to fasten; nail within one half inch of bend
- Cover half of brick with wall tie; back 5/8” from face to prevent staining
- One wall tie per 2.67 square feet
- Modular: one wall tie every 6th course; sixteen inches vertically
- Every sixteen inches vertically & horizontally
- Only with wood stud framing and 1” air space (Max & Min)
INNOVATIVE PRODUCTS. EXCEPTIONAL SERVICE.

WEEP HOLES

• Weep hole every sixteen inches recommended by Brick Industry Association.
• Open head joint or cell vent for weep hole at base of wall

MORTAR NETTING DEVICES

• Prevent excess mortar from blocking weep holes
• Prevent excess mortar from forming a bridge to allow water to penetrate the wall

HOUSE WRAP

• Fifteen pound felt satisfies code in Southeast
• Overlap flashing with house wrap by two inches
• Overlap house wrap by six inches with each roll

FLASHING

At Base of Structure

• Flashing at seven different locations according to code
• Base flashing around entire building and foundation
• 20-30 mil synthetic vinyl flashing
• Place flashing all the way to face of brick veneer
• Overlap and seal flashing at each corner; failure to do so can produce a leaky wall at the corners

Window Head & Sill

• Flashing required at head and sill to meet code / Weep holes at head and sill as well
• Allow +/- one inch extra flashing at each end to form dam
• Angle iron should extend four inches past rough opening on each side
• Bottom flashing should be installed before window is set
• Cut top piece of house wrap off flush with opening
• At head, slide flashing inside of house wrap to promote shingling action

Bay Window

• Three pieces of eighteen gauge galvanized steel flashing
• Greater than 7/12 but less than 12/12, weld stops every two feet on angle iron to support the load
FULL HEAD JOINTS | TOOLING MORTAR JOINTS

- 8-64 times more water passes through speed or clip joint than full head joint in testing
- Jointing style affects how much water penetrates the wall
- Tooling brings fines in mortar to the surface to seal the joints against water penetration

SUPPORT OF BRICKWORK AT WALL BASE

- ⅔ thickness of brick needs to be on brick ledge
- ⅓ maximum allowed over brick ledge

WINDOW SILL SLOPE

- Fifteen degrees or ¾ inch
- Slope can eliminate need for split under window
- Allows water to run off away from wall

SUPPORT OF BRICK OVER GARAGE DOOR OPENINGS

- Flash angle iron
- Place compressible material or piece of insulation at end of angle iron to allow for expansion
- Expansion of steel is about twice that of clay
- Durawall in one of the first three courses above angle iron
- Overlap wire by at least one foot

CHIMNEY CHASE

- Faulty chimney can lean toward house causing leakage through mortar joints, not flashing
- Modular brick weigh 40 pounds per square foot | Queen brick weigh 30 pounds per square foot
- The weight of a full brick chimney is equivalent to approximately one Ford F250 truck (3 tons)
- Triple rafters and triple headers are needed for chimney chase
- Chimney should be at least two feet above and ten feet over from shingles
- At least three feet above shingles

CLEANING BRICK WORK

- Wetting brick thoroughly keeps cleaning solution on face of brick and prevents cleaner from penetrating face and leaving stains
HALF PACK™ TECHNOLOGY

Our Half Pack™ Technology is used to package the cube of brick so that it is easily broken down into more manageable increments without the risk of damaging the brick or creating piles of unruly brick on the job site.

A typical cube of brick weighs approximately 1900 pounds and thanks to this technology the full size cube is banded in increments of a half cube, strap, and half strap; resulting in lighter, more stable packaging that is easier to handle than traditional brick cubes.

- Enables masonry contractors to make their processes more efficient by streamlining the construction process to avoid tedious steps, such as breaking down full cubes and hand-stacking each brick on the scaffolding
- Simplifies training
- Improves job safety by virtually eliminating spillage-related injuries
- Increases overall profitability by at least 10 percent by eliminating wasted bricks and reducing manpower requirements by up to 17 percent

Photography is intended to show the general appearance of the brick color.

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CORE VALUE

Every single brick we manufacture features innovation to its core: solid brick limited to 25% void and produced to meet or exceed ASTM C216 - Grade SW - Type FBS.

Standards for brick, like our ASTM C-216, cover specific uses of brick and classify the brick by performance characteristics.

The performance criteria include strength, durability and aesthetic requirements.

Many of our competitors manufacture at C-652 standards, which allow for 40% void; requiring additional mortar per brick and increase likelihood for increased breakage.

Increase your bottom line when you use Triangle Brick

- Save up to $50 per 1000 brick by using ASTM C216 brick by Triangle Brick
- Our brick (ASTM C216) is limited to 25% void, where the alternative is ASTM C652 with up to 40% void
- Our brick (ASTM C216) has proven to require less mortar per job
- Our brick (ASTM C216) is known to have less breakage both in the cube and on the jobsite

1.800.672.8547  trianglebrick.com
Every single brick we manufacture features innovation to its core: solid brick limited to 25% void and produced to meet or exceed ASTM C216 - Grade SW - Type FBS, proprietary color blending, recycled materials and more. All of this, packed into one brick by the use of advanced robotics, clean-air initiatives, and industry-leading best practices.

Rest assured, when you use Triangle Brick, you are partnering with a team focused on safety, efficiency, sustainability and innovation.
### QUEEN SIZE BRICK | The Numbers

<table>
<thead>
<tr>
<th></th>
<th>ENGINEER</th>
<th>QUEEN</th>
<th>QUEEN</th>
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<tbody>
<tr>
<td>Brick needed per sq.ft.</td>
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<tr>
<td>Brick price per sq.ft.</td>
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<td></td>
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<tr>
<td>Brick price per each</td>
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</tr>
<tr>
<td>Brick cost per sq.ft.</td>
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<tr>
<td>Labor per 1000 brick</td>
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<td></td>
</tr>
<tr>
<td>Labor per sq.ft.</td>
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</tr>
</tbody>
</table>

**Total Cost per sq.ft.**

**TOTAL COST DIFFERENCE OF BRICK:**

### BRICK SPECIFICATIONS

- **Dimensions:** $2\frac{3}{4} \times 2\frac{3}{4} \times 7\frac{7}{8}$ (H x W x L)
- **#Brick per cube:** 500
- **Weight per brick:** 3.6 lbs
- **Approximate # per sq.ft.:** 5.75

- All of our face brick will meet or exceed both ASTM C216 Specification for Face Brick and all International Building Code requirements.
- All brick are pre-blended then packaged using our Half Pack™ Technology

1.800.672.8547  
trianglebrick.com
MODULAR SIZE BRICK

BRICK PROFILE

- Dimensions: 2½ x 3⁹/₁₆ x 7⁵/₈ (H x W x L)
- #Brick per cube: 510
- Weight per brick: 3.8 lbs
- Approximate # per sq.ft.: 7

All of our face brick will meet or exceed both ASTM C216 Specification for Face Brick and all International Building Code requirements.

All brick are pre-blended then packaged using our Half Pack™ Technology.

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MODULAR SIZE BRICK COLOR SELECTIONS

- Bessemer Grey
- Blended Burgundy
- Bostonian Ironspot
- Cambridge
- Camden
- Cape Cod
- Charleston
- Chestnut
- Coppertone
- Coventry Ironspot
- Dover White
- Flashed Common
- Flashed Wirecut
- Full Color Antique
- Georgian
- Hertford
- Key West
- Light Antique
- Northampton
- Old Colony

Photography is intended to show the general appearance of the brick color.
MODULAR SIZE BRICK COLOR SELECTIONS

Old Durham   Old South   Oxford   Portsmouth   Red Common

Red Wirecut   Red Wirecut   Ironspot   Sandstone   Savannah   Southampton

Terra Cotta   Williamsburg   Windsor
ENGINEER SIZE BRICK

BRICK PROFILE

- Dimensions: 2¾ x 39/16 x 75/8 (H x W x L)
- #Brick per cube: 410
- Weight per brick: 4.7 lbs
- Approximate # per sq.ft.: 5.75

All of our face brick will meet or exceed both ASTM C216 Specification for Face Brick and all International Building Code requirements.

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ENGINEER SIZE BRICK COLOR SELECTIONS

Old Durham  Old South  Oyster Bay  Portsmouth  Red Wirecut
Santa Fe  Savannah  Southampton  St. Croix  Washed White
Williamsburg  Wilmington  Windsor

Photography is intended to show the general appearance of the brick color.
QUEEN SIZE BRICK

Our queen size brick require about 23% less mortar than an engineer size brick. The reduction in mortar usage will positively affect the overall costs associated with the professional installation of brick.

At 3.6 pounds per brick, the queen size brick weighs 6.38 pounds less per sq.ft. and 1.1 pounds less per brick than engineer size brick. (Pier and curtain foundation would require backing queen size brick with a 4” block.)

Our queen size brick uses less raw material, therefore using less energy per brick during the firing process, thus conserving natural resources and reducing energy consumption.

26% more queen size brick can be delivered per full truckload than the engineer size brick. The increased payload further improves job site delivery efficiency and supply management.

BRICK SPECIFICATIONS

- Dimensions: 2¾ x 2¾ x 7¾ (H x W x L)
- #Brick per cube: 500
- Weight per brick: 3.6 lbs
- Approximate # per sq.ft.: 5.75

- All of our face brick will meet or exceed both ASTM C216 Specification for Face Brick and all International Building Code requirements.
- All brick are pre-blended then packaged using our Half Pack™ Technology.
QUEEN SIZE BRICK COLOR SELECTIONS

Stone Canyon  Tuscan  Urban Night  Washed White  Williamsburg

Wilmington

Photography is intended to show the general appearance of the brick color.
• All brick are pre-blended then packaged using our Half Pack™ Technology
• All of our face brick will meet or exceed both ASTM C216 Specification for Face Brick and all International Building Code requirements.

<table>
<thead>
<tr>
<th>BRICK SIZE</th>
<th>DIMENSIONS (H x W x L)</th>
<th>NUMBER OF BRICK PER CUBE</th>
<th>APPROX WEIGHT (each)</th>
<th>APPROX # PER SQ.FT.</th>
</tr>
</thead>
<tbody>
<tr>
<td>FACE BRICK</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>CLOSURE</td>
<td>3 5/16 x 3 5/16 x 7 9/16</td>
<td>320</td>
<td>5.8 lbs.</td>
<td>4.5</td>
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<td>UTILITY</td>
<td>3 5/16 x 3 9/16 x 11 9/16</td>
<td>192</td>
<td>9.2 lbs.</td>
<td>3</td>
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<tr>
<td>NORMAN</td>
<td>2 1/4 x 3 5/8 x 11 5/8</td>
<td>306</td>
<td>5.9 lbs.</td>
<td>4.5</td>
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Photography is intended to show the general appearance of the brick color.
NORMAN SIZE BRICK COLOR SELECTIONS

Bessemer Grey
Cambridge
Camden
Cape Cod
Castletone

Chestnut
Coventry Ironspot
Flashed Wirecut
Full Color Antique
Georgian

Hertford
Light Antique
Northampton
Old South
Red Wirecut

Red Wirecut Ironspot
Terra Cotta*
Williamsburg
Windsor

*only available in Closure & Utility

Photography is intended to show the general appearance of the brick color.
ASHLAR COLLECTION

The Ashlar Collection is an uncommon approach to an everyday challenge contractors face - complexity and waste. Triangle Brick Company has designed a collection of brick that will reduce the complexity of adding designer accents to a clay masonry wall. This new collection is well-suited as an accent option for any brick facade; easily transitioning from gable accents to design details around windows, doors, garage openings to dressing up a front porch posts.

Bessemer Grey
24” x 21” area shown above

*availability date is subject to change without prior notice

6” BRICK PROFILE
- Dimensions: 6” x 2 ¾ x 8 (H x W x L)
- Weight per brick: 7.8 lbs
- Approximate # Ashlar per sq.ft.: 2.7
- ASTM C216, Grade SW, Type FBS
- Shrink-wrapped on pallets for shipment

9” BRICK PROFILE
- Dimensions: 9” x 2 ¾ x 8 (H x W x L)
- Weight per brick: 10.6 lbs
- Approximate # Ashlar per sq.ft.: 1.83
- ASTM C216, Grade SW, Type FBS
- Shrink-wrapped on pallets for shipment

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ASHLAR COLLECTION: The Basics

ONE CUBE
Queen or Engineer

8”
2 3/4”

9”

ASHLAR COLLECTION: What to Order*

11
6” Ashlar

16
9” Ashlar

*Based on preliminary test wall results. Qty will vary based on pattern design.
ASHLAR COLLECTION: Color Selections

**BESSEMER GREY**
Warm natural brown tones marry with industrial grays in Triangle Brick Company’s Bessemer Grey brick. The mix of the earthy accents in this Standard tier brick can match any style of project with shades that complement every color family.

*Plant of Origin:*
Wadesboro, NC

**NORTHAMPTON**
The Northampton brick features the best elements of the earth it's built on. By bringing together all of nature's best tones: browns, creams and burnt grays; the Northampton brick offers a level of variety and versatility to your building project.

*Plant of Origin:*
Wadesboro, NC

**SOUTHAMPTON**
Bring a piece of the New England coast to your external cladding with our Southampton brick. This sand-faced brick features a blend of gray and brown with charcoal hues to leave you with a look reminiscent of grand homes in New York and Massachusetts.

*Plant of Origin:*
Wadesboro, NC

Suggested Pairings:
- **Bessemer Grey, Nantucket, Northampton, Southampton**
- **Northampton, Southampton, Charleston, Cape Fear**
- **Southampton, Northampton, Bessemer Grey, Tuscan**
ASHEVILLE

An original work of art.

Home to a burgeoning art scene and some of the most impressive architecture in North Carolina — Biltmore Estate and Grove Park Inn among them — Asheville is also the inspiration behind our brick by the same name.

Our Asheville brick, offered under Triangle Brick Company’s Standard product tier, features a warm red clay base with accents in cool shades of purple and gray providing subtle contrast for an exterior cladding look that’s surprisingly original.

INNOVATIVE PRODUCTS. EXCEPTIONAL SERVICE.

Photography is intended to show the general appearance of the brick color.

BRICK SPECIFICATIONS

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<thead>
<tr>
<th>BRICK SIZE</th>
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<tbody>
<tr>
<td>QUEEN</td>
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<td>500</td>
<td>3.6 lbs.</td>
<td>5.75</td>
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</table>

Complies with ASTM C-216, Grade SW, Type FBS. All brick are pre-blended then packaged using our Half Pack™ Technology.

1.800.672.8547  trianglebrick.com
AUGUSTA ROSE

Seaside Escape.

With a soft rose color evoking the pearly pink on the inside of a seashell, our Augusta Rose brick creates a look reminiscent of a quaint English seaside cottage.

This gorgeous, textured brick features dark flashed highlights throughout in subtle browns and grays.

The Augusta Rose is part of our Select tier, offering a superior level of quality our customers have come to expect from Triangle Brick Company.

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<tr>
<td>ENGINEER</td>
<td>2 3/4&quot; x 2 9/16&quot; x 7 5/8&quot;</td>
<td>410</td>
<td>4.7 lbs.</td>
<td>5.75</td>
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Complies with ASTM C-216, Grade SW, Type FBS. All brick are pre-blended then packaged using our Half Pack™ Technology.
BESSEMER GREY

Blending minimalist design with nature.

Warm natural brown tones marry with industrial grays in Triangle Brick Company’s Bessemer Grey brick.

The mix of the earthy accents in this product from our Standard tier can match any style of home with shades that complement every color family.

Blend this sand-faced brick style with the unique architecture of your project, residential or commercial, to convey a classic color scheme that will highlight your surroundings. Want the brown and gray tones but need a more vintage look? Try our Chesapeake Grey brick.

INNOVATIVE PRODUCTS. EXCEPTIONAL SERVICE.

Photography is intended to show the general appearance of the brick color.

BRICK SPECIFICATIONS

<table>
<thead>
<tr>
<th>BRICK SIZE</th>
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<tr>
<td>FACE BRICK</td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MODULAR</td>
<td>2 1/4 x 3 9/16 x 7 5/8</td>
<td>510</td>
<td>3.8 lbs.</td>
<td>7</td>
</tr>
<tr>
<td>ENGINEER</td>
<td>2 3/4 x 3 9/16 x 7 5/8</td>
<td>410</td>
<td>4.7 lbs.</td>
<td>5.75</td>
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<tr>
<td>QUEEN</td>
<td>2 3/4 x 2 3/4 x 7 5/8</td>
<td>500</td>
<td>3.6 lbs.</td>
<td>5.75</td>
</tr>
<tr>
<td>CLOSURE</td>
<td>3 9/16 x 3 9/16 x 7 9/16</td>
<td>320</td>
<td>5.8 lbs.</td>
<td>4.5</td>
</tr>
<tr>
<td>UTILITY</td>
<td>3 3/16 x 3 9/16 x 11 9/16</td>
<td>192</td>
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1.800.672.8547  trianglebrick.com
BLENDED BURGUNDY

Abundant beauty.

Our Blended Burgundy brick features a gorgeous red wine color and black highlights throughout, reminiscent of the rich color and grain texture of deep mahogany wood.

This tumbled brick is exclusively offered under our Select tier, perfect for our customers who appreciate the finer things in life.

Like all Triangle Brick Company products, the Blended Burgundy brick is manufactured to meet only the highest standards of quality and consistency.

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1.800.672.8547 trianglebrick.com
BOSTONIAN IRONSPOT

The iron marks the spot.

When you look closely at Bostonian Ironspot brick, you'll notice a one-of-a-kind texture made from different sizes of iron-filled holes.

By using an iron spotting process on this Triangle Brick Company Premium-tier product, we’ve enhanced the varieties of brown and red hues in this brick with a roughness that creates interest and individuality.

With Bostonian Ironspot or one of our other ironspot bricks, your property can merge all of its architectural elements to create a cohesive, professional appearance.

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Textbook style.

Drawing inspiration from Harvard University’s striking brick buildings and long-standing school colors, Triangle Brick Company’s Cambridge brick offers a rich, reddish-brown color base with sparse, light copper accents.

This textured, Standard-tier architectural brick is suitable for both commercial and residential applications, adding a touch of classic collegiate style to your building project.

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1.800.672.8547  trianglebrick.com
CAMDEN

Wholesome charm.

With subtle tone variations of brown and red, and light and dark gray hazing, Triangle Brick Company’s Camden brick is the perfect exterior cladding choice for those who want a look that’s just as strong and classic as it is organic.

This sand-faced brick is a Standard-tier product and is suitable for a wide range of residential and commercial building applications.

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CANYON CREEK

Timeless sophistication.

Our Canyon Creek brick offers the timeless feel of classic red brick with the character and detail of a vintage tumbled brick.

Charred edges and cream accents give this award-winning brick a quality that’s just as lived-in as it is distinguished.

The Canyon Creek brick is part of our Select product tier, providing customers with a level of quality and consistency they won’t find anywhere else.

Love the colors in the Canyon Creek brick but looking for a more streamline look? Check out our Cedar Creek brick.

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1.800.672.8547  trianglebrick.com
CAPE COD

Classic, all-American style.

Inspired by the all-American style of a quaint, New England village, our Cape Cod brick offers a bold, red brick option with slight charcoal accents for a look that's classically elegant and down-to-earth.

Classified under Triangle Brick Company's Standard product tier, this sand-faced brick is perfectly suited for most building projects.

Our Dartmouth brick is a great option if you love the color of the Cape Cod but want a more tumbled texture.

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CAPE FEAR

Built for the coast — and beyond.

Our Cape Fear brick features a soft beige color reminiscent of the North Carolina coast’s pale, sandy beaches.

Scattered subtle brown accents throughout add texture and depth to this washed tumble brick.

Offered exclusively in our Select tier, the Cape Fear brick, a favorite among our customers, provides a level of quality and consistency unmatched by our competitors.

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CASTLETONE

A cozy blend of rustic and contemporary.

Be the king or queen of your own castle with Castletone brick from Triangle Brick Company.

Suggestive of its namesake, our Castletone brick is offered under our Premium product tier and provides an exterior cladding look that’s both classic and contemporary.

Golden and soft bronze tones offset a red base that peeks out only slightly at the edges, giving this textured, sand-faced brick a rustic, yet regal appearance.

INNOVATIVE PRODUCTS. EXCEPTIONAL SERVICE.

PHOTOGRAPHY IS INTENDED TO SHOW THE GENERAL APPEARANCE OF THE BRICK COLOR.

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CHARLESTON

Stand the test of time.

Charleston, SC is home to some of the most iconic buildings in the US, showcasing blocks of beautiful row houses painted in muted rainbow and natural hues.

With a warm beige base and a scattered medley of accent colors ranging from light red to copper to charcoal, our Charleston brick offers a look that reflects the diversity of iconic, historic architecture.

This white-glazed, tumbled brick is classified under Triangle Brick Company’s Premium tier.

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1.800.672.8547   trianglebrick.com
HEARTHSIDE COMFORT.

Evoking colors from the ashy embers of a dying fire, our Chesapeake Grey brick features beautiful shades of smoky gray, brown and dark charcoal.

This richly-textured and tumbled brick is classified under our Select product tier, providing customers with the highest-quality brick possible.

Add an elegant, understated touch to your building project with exterior cladding that's truly superior to the competition — choose Chesapeake Grey from Triangle Brick Company.

Looking for this color palette with a more refined texture? Try our Bessemer Grey brick.

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CHESTNUT

For the versatile modernist.

Our Chestnut brick features a distinctive, rich brown color with various lighter accents to mimic the outside shell of its namesake, the chestnut.

Triangle Brick Company's Chestnut brick can offer your commercial building project a sturdy, architectural structure with a color that complements almost any tone.

The Chestnut brick is a popular accent choice, a suitable combination with any Triangle Brick offering. You'll find this brick translates into a pleasing textural element of your exterior cladding.

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COPPERTONE

Permanence and grandeur.

With a rocky texture and hues in shades of red and black, Triangle Brick Company’s Coppertone brick tells a story of permanence and grandeur.

Commercial buildings built with our Coppertone brick make a statement that lasts.

This Premium-tier architectural brick boasts a look and feel that is unique, time-honored, and classically beautiful.

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COVENTRY IRONSPOT

Opulence for the everyman.

Subtle flecks of iron in dark blues and blacks provide a unique look and feel to our Coventry Ironspot architectural brick, offered under Triangle Brick Company’s Premium product tier.

From far away, this rich red ironspot brick gives off an opulent, metallic-like appearance, making our Coventry Ironspot brick — as well as our other ironspot bricks — the perfect exterior cladding option for a wide range of commercial projects.

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COVINGTON

Weathered Driftwood

The Covington is a beautiful brick with a lot of character. Much like the colors of driftwood, Covington has earthy browns, creams, tans and golds. This textured brick can be versatile for any type of project.

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1.800.672.8547
trianglebrick.com
Ivy League sophistication.

Give your building project an Ivy League look with Triangle Brick Company's Dartmouth brick. This historic tumbled brick features a softly-textured, classic red base with sienna, burnt umber, and charcoal accents.

Offered under our Premium tier, the Dartmouth brick delivers the perfect combination of traditional and modern sensibility for projects of all types.

Our Cape Cod brick is a great alternative if you are looking for a more streamlined look.

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DOVER WHITE

Contemporary Style.

Subtle red undertones and a white wash treatment offer a weathered look to Triangle Brick Company’s Dover White brick, giving it the appearance of painted brick that’s been beautifully faded over time by the sun, sand and ocean spray.

This washed brick is very similar to Triangle Brick’s Washed White brick, but with a straight edge.

BRICK SPECIFICATIONS

<table>
<thead>
<tr>
<th>BRICK SIZE</th>
<th>DIMENSIONS INCHES (H x W x L)</th>
<th>NUMBER OF BRICK PER CUBE</th>
<th>APPROX DRY WEIGHT (each)</th>
<th>APPROX # PER SQ.FT.</th>
</tr>
</thead>
<tbody>
<tr>
<td>FACE BRICK</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MODULAR</td>
<td>2 1/4 x 2 9/16 x 7 5/8</td>
<td>510</td>
<td>3.8 lbs.</td>
<td>7</td>
</tr>
</tbody>
</table>

Complies with ASTM C-216, Grade SW, Type FBS. All brick are pre-blended then packaged using our Half Pack™ Technology.
EVELYN BAY

Cool Avalanche

Picture an untouched, snowy mountain just as day breaks. The soothing scene of snow blanketing the ridge and hills. This beautiful scenery can be represented in Evelyn Bay. With its cool, gray tones and slight white hues, Evelyn Bay is a gorgeous site on its own. This creamy, yet textured brick would make a perfect addition to any project.

BRICK SPECIFICATIONS

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<tbody>
<tr>
<td>FACE BRICK</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ENGINEER</td>
<td>2 3/4 x 3 9/16 x 7 5/8</td>
<td>410</td>
<td>4.7 lbs.</td>
<td>5.75</td>
</tr>
<tr>
<td>QUEEN</td>
<td>2 3/4 x 2 3/4 x 7 5/8</td>
<td>500</td>
<td>3.6 lbs.</td>
<td>5.75</td>
</tr>
</tbody>
</table>

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FLASHED PAVER

Paving the way.

Triangle Brick Company's Flashed Modular Paver adds colorful interest to almost any paving project, from DIY patios and sidewalks, to community walkways and landscaping.

Flashing gives this red brick paver its unique shade variation, with bold accent hues ranging from copper to brown to charcoal.

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<tbody>
<tr>
<td>FACE BRICK</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MODULAR</td>
<td>$2\frac{3}{4} \times 3\frac{5}{8} \times 7\frac{5}{8}$</td>
<td>510</td>
<td>4.5 lbs.</td>
<td>5.21 w/ no joint</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>4.5 w/ $\frac{3}{8}$&quot; joint</td>
</tr>
<tr>
<td>THIN</td>
<td>$1\frac{3}{8} \times 4 \times 8$</td>
<td>760</td>
<td>4 lbs.</td>
<td>3.93 w/ $\frac{3}{8}$&quot; joint</td>
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</table>

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FORT MILL

Small-town charm with modern sensibility.

Our village-inspired Fort Mill brick, offered in a earthy, burnt umber color with sepia and subtle cream accents, looks just as at home in a suburban neighborhood as it does on a city block.

This tumbled brick is classified under our Select tier, providing our residential and commercial customers with an exterior cladding option that’s superior in every way.

Photography is intended to show the general appearance of the brick color.

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<td>5.75</td>
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FULL COLOR ANTIQUE

Make a great first impression.

If you’re searching for a classically-styled architectural brick in a not-so-traditional hue, try Triangle Brick Company’s Full Color Antique brick, offered under our Standard tier.

A rich orange base, subtle brown accents, and textured finish make this brick one of our most distinctive contemporary products. Interested in a similar look in a lighter shade? You may also like our Light Antique brick.

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<td>3.8 lbs.</td>
<td>7</td>
</tr>
<tr>
<td>CLOSURE</td>
<td>3 9/16 x 3 9/16 x 7 9/16</td>
<td>320</td>
<td>5.8 lbs.</td>
<td>4.5</td>
</tr>
<tr>
<td>UTILITY</td>
<td>3 9/16 x 3 9/16 x 11 9/16</td>
<td>192</td>
<td>9.2 lbs.</td>
<td>3</td>
</tr>
</tbody>
</table>

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Complies with ASTM C-216, Grade SW, Type FBS. All brick are pre-blended then packaged using our Half Pack™ Technology.
GEORGIAN

An organic masterpiece.

Both your brick work and the intricate architectural accents of your building will be showcased by the luxurious variety of tones in the Georgian brick.

Swatches of color ranging from dark brown to cream add variety and dimension to this copper-colored, sand-faced brick in Triangle Brick Company’s Standard product tier.

The Georgian Brick is sure to give your building an ornate look that’s ready to be embellished with extravagant features.

INNOVATIVE PRODUCTS. EXCEPTIONAL SERVICE.

Photography is intended to show the general appearance of the brick color.

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1.800.672.8547  trianglebrick.com
Harper Creek

Understated Elegance

Harper Creek is one of our new colors for Spring 2016. Inspired by feedback from our customers who are looking for a neutral tone brick that will offer a look of understated elegance for any project.

Classified under our exclusive Select product tier, Triangle Brick Company's Harper Creek brick offers a rich, tumbled texture, a warm, neutral sand color, and subtle orange, brown and charred gray accents.

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<td>ENGINEER</td>
<td>2 3/4 x 3 9/16 x 7 5/8</td>
<td>410</td>
<td>4.7 lbs.</td>
<td>5.75</td>
</tr>
<tr>
<td>QUEEN</td>
<td>2 3/4 x 2 3/4 x 7 5/8</td>
<td>500</td>
<td>3.6 lbs.</td>
<td>5.75</td>
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HERTFORD

Bold mountain hues.

If you’re looking for an exterior cladding option that will make a truly bold statement, Triangle Brick Company’s Hertford brick is a great choice.

As one of our most striking bricks, the Hertford brick features a deep black walnut color with black flashing, providing a look for your building project that’s just as classic as it is impressive.

This stunning sand-faced brick is offered under our Standard product tier.

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<td>7</td>
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<tr>
<td>CLOSURE</td>
<td>3 9/16 x 3 9/16 x 7 9/16</td>
<td>320</td>
<td>5.8 lbs.</td>
<td>4.5</td>
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<tr>
<td>UTILITY</td>
<td>3 9/16 x 3 9/16 x 11 9/16</td>
<td>192</td>
<td>9.2 lbs.</td>
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1.800.672.8547  trianglebrick.com
KEY WEST

A taste of the tropics.

If you’re looking for an exterior cladding option inspired by the vivid architecture of the Florida tropics, our Key West tumbled brick is the perfect choice.

This soft salmon-colored brick provides a uniquely tropical feel to your building project, featuring subtle pink undertones and gray highlights for a look that's just as bright and sunny as it is peaceful and serene.

The Key West brick is part of Triangle Brick Company's exclusive Premium product tier.

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LIBBY MILL

Subtle Sophistication.

The subtle yet sophisticated color pallet of the Libby Mill brick features beautiful shades of smoky gray and cream tones make for a gorgeous combination for any project.

This richly-textured and tumbled brick is classified under our Select product tier, providing customers with the highest-quality brick possible.

Add a sophisticated, understated touch to your building project — choose Libby Mill from Triangle Brick Company.

Photography is intended to show the general appearance of the brick color.

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<tr>
<td>QUEEN</td>
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1.800.672.8547  trianglebrick.com
LIGHT ANTIQUE

Subtle color, big impact.

Much like our Full Color Antique brick, Triangle Brick Company’s Light Antique brick provides a distinctive color palette for commercial properties of all types.

Whether you’re building a restaurant or a modern city flat, you’ll find this Standard-tier architectural brick, featuring varying shades of orange, looks perfectly at home on projects of all sizes and scopes.

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<tr>
<td>MODULAR</td>
<td>2 1/4 x 3 9/16 x 7 5/8</td>
<td>510</td>
<td>3.8 lbs.</td>
<td>7</td>
</tr>
<tr>
<td>CLOSURE</td>
<td>3 9/16 x 3 9/16 x 7 9/16</td>
<td>320</td>
<td>5.8 lbs.</td>
<td>4.5</td>
</tr>
<tr>
<td>UTILITY</td>
<td>3 9/16 x 3 9/16 x 11 9/16</td>
<td>192</td>
<td>9.2 lbs.</td>
<td>3</td>
</tr>
</tbody>
</table>

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1.800.672.8547  
trianglebrick.com
MAGNOLIA

**Blending minimalist design with nature.**

With light red to coral tones and a tumble washed texture, the Magnolia brick will give your project a fresh look.

Just like a blossoming flower or an ocean sunset, this brick style showcases shades of cream and orange that vary from brick to brick, offering a unique exterior to your project.

The Magnolia brick is classified under Triangle Brick Company's Premium tier products and creates a statement with lighter, intriguing tones.

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1.800.672.8547
trianglebrick.com
NANTUCKET

Washed by the sands of time.

Set apart from the rest of Cape Cod, Nantucket offers an oasis of sandy beaches, historic lighthouses, and cobblestone streets just off the coast of Massachusetts.

Classified under our exclusive Select product tier, Triangle Brick Company’s Nantucket brick draws inspiration from the natural serenity of this New England island, offering a rich, tumbled texture, a warm, neutral sand color, and subtle orange, brown and charred gray accents.

Photography is intended to show the general appearance of the brick color.

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<tbody>
<tr>
<td>FACE BRICK</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ENGINEER</td>
<td>$2^{3/4} \times 3\frac{9}{16} \times 7\frac{5}{8}$</td>
<td>410</td>
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FLASHED COMMON

Subdued distinction.

Perfect for both residential and commercial building applications, Triangle Brick Company’s Flashed Common brick delivers tasteful, timeless style to homes and businesses alike.

Our flashing process gives this classic red architectural brick a smooth finish and subtle variations in color ranging from white to soft gray to charcoal.

Building with Standard-tier Flashed Common brick creates a subdued backdrop for your property that complements a variety of architectural styles, building materials and additional cladding options.

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<td>MODULAR</td>
<td>$2 \frac{1}{4} \times 2 \frac{9}{16} \times 7 \frac{5}{8}$</td>
<td>510</td>
<td>3.8 lbs.</td>
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FLASHED WIRECUT

Modern feel, timeless style.

Our Standard-tier Flashed Wirecut brick is the quintessential architectural brick, featuring a classic red hue, textured finish, and light and dark flashed accents in shades of charcoal for an appearance that feels both urban and organic.

Wirecutting helps give this architectural brick its sharp, distinct edges, providing a contemporary, streamlined look for whatever commercial building project you may be planning, from restaurants to storefronts and everything in between.

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<td>CLOSURE</td>
<td>$3 \frac{9}{16} \times 3 \frac{9}{16} \times 7 \frac{9}{16}$</td>
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<tr>
<td>UTILITY</td>
<td>$3 \frac{9}{16} \times 3 \frac{9}{16} \times 11 \frac{9}{16}$</td>
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RED COMMON

Endless possibilities.

With its smooth texture and classic red color, our Standard-tier Red Common brick is extremely versatile, complementing an almost endless range of architectural styles, cladding options and design elements.

You’ll get the same unparalleled product consistency with our Red Common brick that you’ve come to expect from Triangle Brick Company, in addition to subtle variations in color that add a sense of character to your commercial project.

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1.800.672.8547  trianglebrick.com
RED WIRECUT

A new take on classic elegance.

Help your commercial building stand the test of time in both durability and style with the Standard-tier Red Wirecut brick from Triangle Brick Company.

This classic red architectural brick offers a timeless look for a wide range of commercial building applications.

The semi-smooth wirecut texture complements almost any building material or design element.

If you’re interested in a similar style to our Red Wirecut brick with a different finish, try the Red Wirecut Ironspot brick.

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Complies with ASTM C-216, Grade SW, Type FBS. All brick are pre-blended then packaged using our Half Pack™ Technology.
Earth tones for any project.

If you’re looking for exterior cladding that will feature the best elements of the earth it’s built on, consider Northampton brick.

By bringing together all of nature’s best tones — browns, creams and burnt grays — Triangle Brick Company’s Standard-tier Northampton brick offers a level of variety and versatility to your building project.

No matter where your project is built, this sand-faced brick, will both match and enhance its natural setting.

Looking for a more rustic texture, but love these colors? Try our Wilminton brick.

BRICK SPECIFICATIONS

<table>
<thead>
<tr>
<th>BRICK SIZE</th>
<th>DIMENSIONS INCHES (H x W x L)</th>
<th>NUMBER OF BRICK PER CUBE</th>
<th>APPROX DRY WEIGHT (each)</th>
<th>APPROX # PER SQ.FT.</th>
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<tbody>
<tr>
<td>FACE BRICK</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MODULAR</td>
<td>2 1/4 x 3 9/16 x 7 5/8</td>
<td>510</td>
<td>3.8 lbs.</td>
<td>7</td>
</tr>
<tr>
<td>ENGINEER</td>
<td>2 3/4 x 3 9/16 x 7 5/8</td>
<td>410</td>
<td>4.7 lbs.</td>
<td>5.75</td>
</tr>
<tr>
<td>QUEEN</td>
<td>2 3/4 x 2 3/4 x 7 5/8</td>
<td>500</td>
<td>3.6 lbs.</td>
<td>5.75</td>
</tr>
<tr>
<td>CLOSURE</td>
<td>3 9/16 x 3 9/16 x 7 9/16</td>
<td>320</td>
<td>5.8 lbs.</td>
<td>4.5</td>
</tr>
<tr>
<td>UTILITY</td>
<td>3 9/16 x 3 9/16 x 11 9/16</td>
<td>192</td>
<td>9.2 lbs.</td>
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</tr>
</tbody>
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1.800.672.8547  trianglebrick.com
Artistic Appeal

This gorgeous multifaceted brick was designed with an artistic touch; bringing multiple colors together from nature into one single pallet.

This sand-faced tumbled brick features a blend of creamy white, tan, brown, and charcoal hues to leave you with a look that is dynamic and beautiful.

Use Triangle Brick Company’s Premium-tier Oakton brick to showcase the exquisite craftsmanship of your project.

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OLD CHARLOTTE

Vintage Southern flair.

Offering a historic sensibility, our Old Charlotte brick draws inspiration from homes in the Old South to provide customers with a stately exterior cladding option that’s a class above the rest.

This tumbled brick is classified under our Select product tier and features a warm, rich apricot color with subtle brown accents, adding depth and character to any building project.

Photography is intended to show the general appearance of the brick color.

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OLD COLONY

Building blocks of the past.

Get the worn, weathered look of Colonial-era brick with the quality and consistency of modern exterior cladding by choosing Triangle Brick Company's Old Colony brick.

Shades of classic red and subtle splashes of tan and charcoal give our Old Colony brick a distinctly homey feel.

This sand-faced brick is offered as part of our Standard product tier, making it the perfect option for a wide range of residential and commercial building applications.

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OLD DURHAM

Bull City cool.

The recent revitalization of Durham, NC has led to the transformation of the city’s old tobacco warehouses — today, reclaimed brick is featured on the facade of many of Downtown Durham’s most iconic buildings.

Triangle Brick Company has drawn inspiration from this city’s historic architecture to create our Old Durham brick, a burnt orange tumbled brick with hints of charcoal.

Classified under our Premium product tier, this brick is suitable for cladding applications of all types.

Photography is intended to show the general appearance of the brick color.

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1.800.672.8547  trianglebrick.com
**OLD SOUTH**

**Shades of the Parkway.**

Understated dark flashing, cream accents and hues ranging from rosy pink to rich orange add subtle depth to Triangle Brick Company’s bright, beech-colored Old South brick, giving it a look that’s reminiscent of a drive down the Blue Ridge Parkway.

Offered under our Standard product tier, this sand-faced brick can be incorporated into residential or commercial projects of all types for a building that elegantly complements its surroundings.

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1.800.672.8547  trianglebrick.com
OXFORD

Small town feel, big city innovation.

Epitomizing small-town North Carolina, Oxford is home to blocks of turn-of-the-century brick houses and countless of other historic buildings, from an old courthouse to a 19th-century orphanage.

Triangle Brick Company’s sand-faced Oxford brick, offered under our Premium product tier, pays homage to this long-standing architecture with its rich, burgundy brick color, and deep red and brown overtones.

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1.800.672.8547  trianglebrick.com
OYSTER BAY

Old-world charm for the ages.

Offered exclusively under Triangle Brick Company’s Select product tier, our Oyster Bay brick’s vintage-inspired, white-washed appearance gives a surprisingly modern feel to your building project.

The pearl-colored surface of this tumbled brick, along with subtle blue-gray accents, finish off the look for an eye-catching, old-world appeal.

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PINE FOREST

For the outdoor enthusiast.

Give your exterior cladding a crisp, natural look with Triangle Brick Company’s Pine Forest brick, offered as part of our Standard tier.

Hues of deep evergreen and other rich earth tones make this brown, sand-faced brick one of our most unique products and help your project blend beautifully into its surrounding environment.

Build with a brick that highlights the best that nature has to offer with Pine Forest.

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PORTSMOUTH

For the proud patriot.

Set on the coast of New Hampshire, Portsmouth has long boasted a wealth of stunning, classical architecture, much now carefully preserved in the city’s historic district.

Triangle Brick Company’s Portsmouth brick is reminiscent of the Colonial-era handmade brick made in the days of this now historic seaport’s thriving trade economy.

Featuring a bright, dark red base with charcoal accents, our tumbled Portsmouth brick is classified under our Premium product tier.

Like the rich tones of the Portsmouth brick but want a modern texture and shape? Try our Williamsburg brick.

INNOVATIVE PRODUCTS. EXCEPTIONAL SERVICE.

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<td>FACE BRICK</td>
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<td></td>
</tr>
<tr>
<td>MODULAR</td>
<td>2 1/4 x 3 9/16 x 7 5/8</td>
<td>510</td>
<td>3.8 lbs.</td>
<td>7</td>
</tr>
<tr>
<td>ENGINEER</td>
<td>2 3/4 x 3 9/16 x 7 5/8</td>
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RED PAVER

Style and strength that lasts.

For a paving brick option that lasts, there’s no better choice than Triangle Brick Company’s Red Modular Paver.

With its bright red hue and unparalleled durability, this colorfast brick paver can be incorporated into a wide range of project applications — whether you’re a DIY-er interested in constructing your own patio, or a mason working to help build a walkable community.

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<td>FACE BRICK</td>
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<td></td>
</tr>
<tr>
<td>MODULAR</td>
<td>$2 \frac{5}{8} \times 3 \frac{5}{8} \times 7 \frac{5}{8}$</td>
<td>510</td>
<td>4.5 lbs.</td>
<td>5.21 w/ no joint</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>4.5 w/ $\frac{3}{8}$&quot; joint</td>
</tr>
<tr>
<td>THIN</td>
<td>$1 \frac{3}{8} \times 4 \times 8$</td>
<td>760</td>
<td>4 lbs.</td>
<td>4.5 w/ no joint</td>
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<td></td>
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<td></td>
<td>3.93 w/ $\frac{7}{8}$&quot; joint</td>
</tr>
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RED WIRECUT IRONSPOT

Make an unforgettable impression.

In a similar style to our Red Wirecut brick, Triangle Brick Company’s Red Wirecut Ironspot brick provides our customers with an unforgettable, distinguished look suited to architectural projects of all scopes and sizes — from expansive office parks to small commercial businesses.

Offered under our Standard product tier, this classic red architectural brick features small, black ironspots for added texture and interest.

INNOVATIVE PRODUCTS. EXCEPTIONAL SERVICE.

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SANDSTONE

Break up the noise.

Suitable as a stand-alone brick or an accent brick, Triangle Brick Company’s Sandstone brick features a warm buff color and subtle red accents that pair beautifully with our Red Wirecut brick and countless other products from our Downtown collection.

This architectural brick is offered under our Premium tier, providing our customers with an exterior cladding option they can rely on for commercial building projects of all sizes.

Pictured below with our Red Wirecut brick.

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SANTA FE

Pueblo village inspired.

Give your project a taste of the Southwest with Triangle Brick Company’s Santa Fe brick.

As one of our most unique exterior cladding options, the Santa Fe brick makes a statement with a textured, terracotta-colored base and soft paprika, sand and dark gray accents evoking the soft colors of a Pueblo-style abode.

This tumble washed brick is classified under our exclusive Select tier for a high-quality product that exceeds the competition in every way.

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SAVANNAH

A piece of the past.

Evocative of the worn cobblestone streets of Historic Savannah, GA, our Savannah brick is a gorgeous historic brick with a smooth red base, and charred black and off-white accents.

This tumbled brick is offered as part of Triangle Brick Company's Premium tier, providing our customers with a superior level of product quality and consistency unmatched by our competitors.

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SOUTHAMPTON

New England elegance.

Bring a piece of the New England coast to your external cladding with our Southampton brick.

This sand-faced brick features a blend of gray and brown with charcoal hues to leave you with a look reminiscent of grand homes in New York and Massachusetts.

Use Triangle Brick Company’s Standard-tier Southampton brick to showcase the exquisite craftsmanship of your building. Interested in this color palette with a vintage flair? Try our Charleston brick.

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<td>ENGINEER</td>
<td>2 3/4 x 3 5/16 x 7 5/8</td>
<td>410</td>
<td>4.7 lbs.</td>
<td>5.75</td>
</tr>
<tr>
<td>QUEEN</td>
<td>2 3/4 x 2 3/4 x 7 5/8</td>
<td>500</td>
<td>3.6 lbs.</td>
<td>5.75</td>
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Stone Canyon

Bringing the great outdoors to you.

Inspired by the variations in color and texture found in our nation’s awe-inspiring canyons, our Stone Canyon brick adds a striking, natural look to your project. Featuring a base color of pale sandstone accented by subtle oranges, grays and browns.

This sand-faced brick is classified under Triangle Brick Company’s Standard product tier, making it perfectly suited for a wide range of cladding applications.

Photography is intended to show the general appearance of the brick color.

<table>
<thead>
<tr>
<th>BRICK SIZE</th>
<th>DIMENSIONS INCHES (H x W x L)</th>
<th>NUMBER OF BRICK PER CUBE</th>
<th>APPROX DRY WEIGHT (each)</th>
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**TERRA COTTA**

Unexpected dimension and style.

For a light, earthy-colored exterior cladding option, Triangle Brick Company’s wirecut Terra Cotta brick delivers just the right combination of professionalism and ingenuity to your commercial building project.

Subtle, flashed color gradients of reds, browns, blues and grays add dimension and interest to this architectural brick, classified under our exclusive Select tier, giving quiet strength to government buildings and outlet malls alike.

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<td>FACE BRICK</td>
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<tr>
<td>MODULAR</td>
<td>2 ⅛ x 3 9/16 x 7 5/8</td>
<td>510</td>
<td>3.8 lbs.</td>
<td>7</td>
</tr>
<tr>
<td>CLOSURE</td>
<td>3 9/16 x 3 9/16 x 7 9/16</td>
<td>320</td>
<td>5.8 lbs.</td>
<td>4.5</td>
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<tr>
<td>UTILITY</td>
<td>3 9/16 x 3 9/16 x 11 9/16</td>
<td>192</td>
<td>9.2 lbs.</td>
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1.800.672.8547  trianglebrick.com
Tour the Italian countryside.

Nod to the beauty and adventure of the Italian countryside with Triangle Brick Company’s Tuscan brick.

The deep copper brown tones and soft to dark accents of this brick style stir up a sense of escaping the ordinary and traveling to a more relaxed time and place, where wineries line cobbled streets.

Our extraordinary Tuscan brick, offered under our Standard tier, is meant to help you escape the familiar and embrace your sense of discovery.

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URBAN NIGHT

Encapsulate the colors of fall.

Featuring vibrant hues of red, brown, gold and charcoal, our Urban Night brick is reminiscent of a mountain ablaze with the colors of fall.

Offered as part of our Standard tier, this sand-faced brick adds a unique, rustic appearance to any building project.

Choose Triangle Brick Company's Urban Night brick for exterior cladding with a pop of color and creativity.

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1.800.672.8547 trianglebrick.com
WASHED WHITE

Weathered beauty.

Subtle red undertones and a white wash treatment offer a weathered look to Triangle Brick Company’s Washed White brick, giving it the appearance of painted brick that’s been beautifully faded over time by the sun, sand and ocean spray.

This tumble washed brick is part of our Select product tier, providing our customers with an unparalleled level of quality and detail. The Washed White brick is popular among both our residential and commercial customers.

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WILLIAMSBURG

For the enlightened traditionalist.

With an atmosphere that feels almost frozen in time, Williamsburg has captured a snapshot of Colonial America unlike anywhere else in the US.

Inspired by the classic, 18th-century architecture historic cities across the US, our Standard-tier Williamsburg brick features a warm red brick base with subtle charcoal accents for a traditional exterior cladding look modernized by Triangle Brick Company’s evolutionary manufacturing processes. Interested in a more rustic and tumbled look? Check out our Portsmouth brick.

INNOVATIVE PRODUCTS. EXCEPTIONAL SERVICE.

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WILMINGTON

Natural, uncomplicated beauty.

Our Wilmington brick is perfect for those looking to build something that speaks to the uncomplicated natural beauty of the Blue Ridge Parkway.

A tumbled texture adds character and depth to this rustic, walnut-colored brick, featuring accent hues ranging from cream to dark gray to charcoal black.

This brick is classified as a Premier tier product at Triangle Brick Company due to its combination of strength and beauty. Want a more modern brick texture? Try our Northampton brick.

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Versatility meets utility.

Triangle Brick Company's Windsor brick is one of our most versatile exterior cladding options.

Soft texture and uniform color make this traditional red brick perfectly suited for a wide range of building applications, from residential to commercial to classic or contemporary.

Like all Triangle Brick products, this Standard-tier brick offers a level of quality, consistency and strength unmatched by our competitors.

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